COILNG TORSION SPRING MACHINE WIRE DIA 0.02-0.3mm



Fuchsweidweg 12
CH-4852 Rothrist
+41 (0)62 794 38 28
philipp.schaerer@tosag.ch
www.tosag.ch

NEW AGE FOR FINE WIRE SPRING MACHINE



High-Speed, High Accuracy Coiling & Bending

- Three 3D slides (Top, Left, and Right) move as your fingers and enable you to create complex shape of springs.
- High Accuracy and High-Speed coiling as other Coiling Machines.
- Standard is 6 tools: Tool Changer, R-Servo, Off bending, and Bending. You may add more by Unit Configuration.
- Grip Unit can form the complex shape after cut in secondary processing.

Adopt Free Modular Design

Top 3D Slide

Right 3D Slide

You can freely mount on Top, Left, Right Unit.
Also you can change to optional Units.
You can add/switch Units by yourself.

can add/switch Units by yourself.

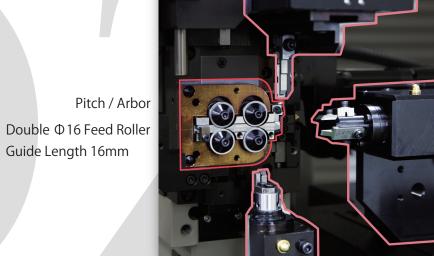




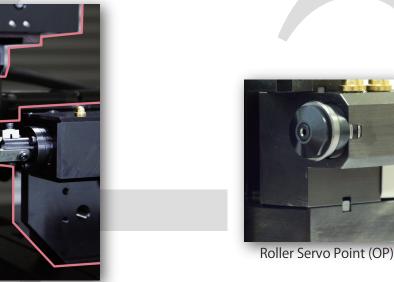
Wire Strainghtener



R-Servo



Left 3D Slide







Tool Changer



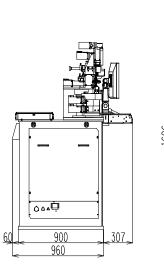


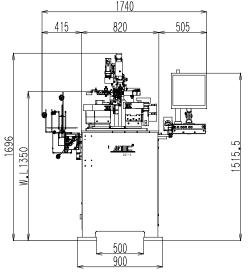
Features

- Comes equipped with 15 Axes: Feed/Pitch/Arbor back and forth/three 3D slides/Tool Changer/ R-Servo/MSD-3
- Three 3D slides (Top, Left, and Right) enables you to create the various shape of springs freely.
- This machine has same coiling ability (Accuracy/Speed) as other coiling machine.
- We present new processing method by the Tool Changer which can set up to 3 tools and the R-Servo.
- Free Module Design All units are independent, so it is easy to change. Also you can mount the special unit which you want.
- Grip Unit enables secondary processing after cut.
- Double feed roller system constantly feeds the wire without crushing.
- Comes equipped with 16mm Wire Guide. Ultrafine holder of 11mm wire guide is optional.
- Rotary cut can be done by programing.
- Comes equipped with world proven stable "MNO system". Easily check All Axes, also by scrolling to side you can easily check Program Flow, Sensor movement, In-out put, Jump index and so on.
- Comes equipped with "MSD-3" that measures free length using contact sensor for positioning servomotor. It is measurable by 1/1000mm.



Machine Specifications





 φ 0.02 $\sim \varphi$ 0.3 Wire Diameter Max. Outer Diameter φ8 Min 3.5 Wire Diameter by Ultrafine Holder (OP) φ 0.02 $\sim \varphi$ 0.1 Feed Axis Resolution 0.001mm Pitch Axis Resolution 0.001° 0.001° Arbor Axis Resolution 3D Slide Axis Left/Right Resolution 0.0001mm 3D Slide Axis Top Resolution 0.001mm Tool Changer Axis Resolution 0.001° R-Servo Axis Resolution 0.001° Solenoid Valves 4 PCS (Max.8 PCS available) Service Air Pressure Max. 0.5Mpa

Service Air Pressure Max. 0.5Mpa
Power Source AC 200V 3-phase, 45A
Net Weight 850kg
Control Device OS Windows 7
Display 17" TFT Color LCD
External Memory USB thumb drive
Service Temperature $0 \sim 40^{\circ}$ C